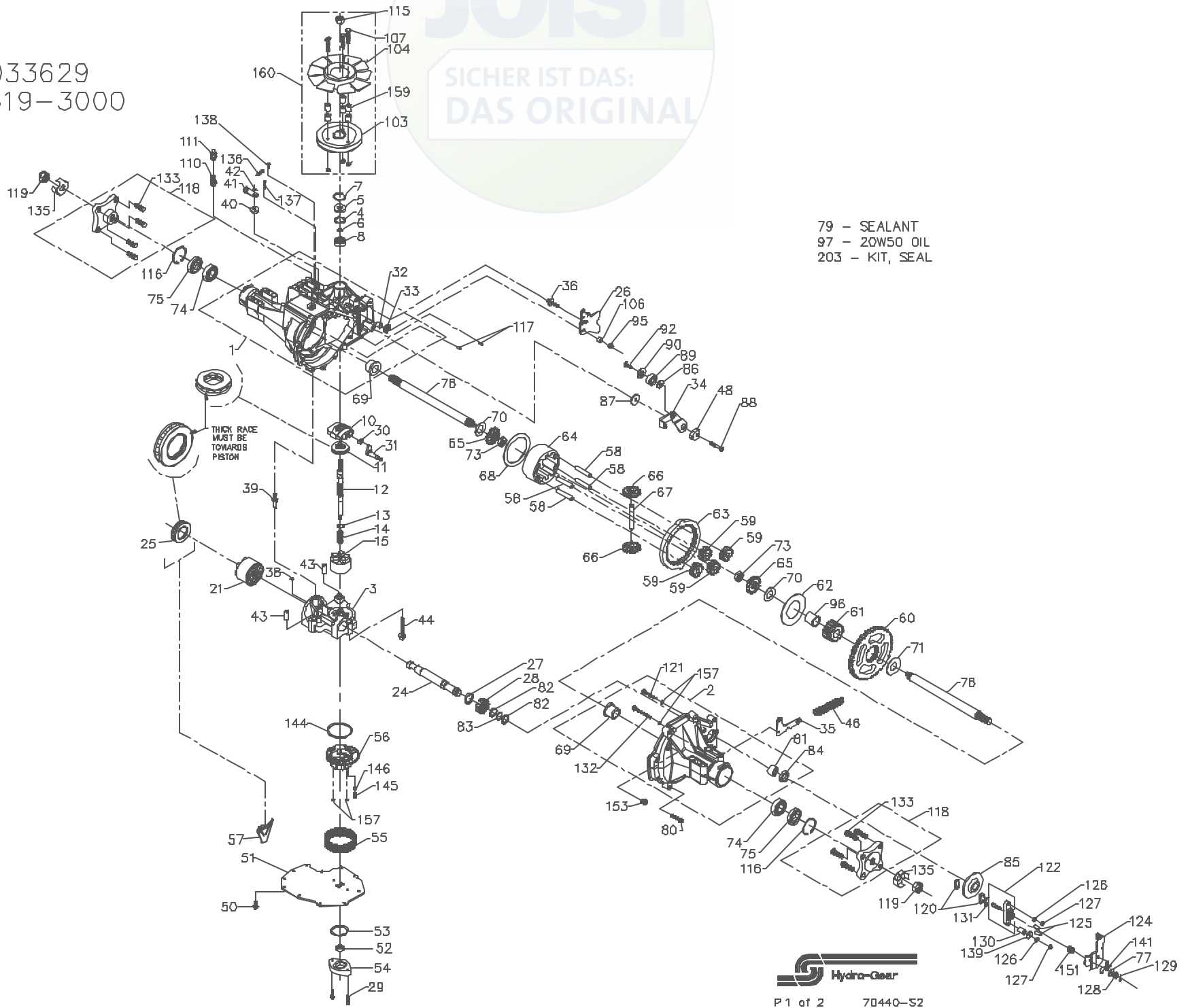


033629
319-3000



79 - SEALANT
97 - 20W50 OIL
203 - KIT, SEAL

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033629
319-3000

ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION
1	70297	1	MAIN HOUSING ASSEMBLY	44	50016	3	SCREW	118	70314	2	HUB ASSEMBLY, 1/2-20
		1	MAIN HOUSING	46	51199	1	RETURN SPRING			1	HUB
		2	CRADLE BEARING	48	51097	1	ADJUSTING PUCK			4	WHEEL STUD, 1/2-20
		1	LIP SEAL	50	50752	11	SCREW-SELF TAPPING	119	50863	2	NUT, HEX 3/4-16
		1	TRUNNION BUSHING	51	50972	1	LOWER COVER	120	44132	2	PUCK, BRAKE
2	70298	1	FLANGE BEARING	52	50273	1	GEROTOR ASSEMBLY	121	50874	1	RIB NECK BOLT, 2"
		1	R.H. HOUSING ASSEMBLY	53	9004101-1340	1	O-RING	122	70633	1	BRAKE YOKE ASSEMBLY
		1	R.H. HOUSING	54	50260	1	GEROTOR COVER	124	50916	1	ARM, BRAKE
		1	FLANGE BEARING	55	70538	1	KIT, FILTER	125	44127	2	PINS, BRAKE
		2	O RING	56	51156	1	CHARGE MANIFOLD	126	43177	2	LOCKWASHER, 1/4"
		1	RIB NECK BOLT, 2"	57	50796	1	RETAINER, MOTOR BEARING	127	43178	5	NUT, 1/4-20
		1	RIB NECK BOLT, 3"	58	50776	4	PIN, CARRIER	128	44142	1	NUT, CASTLE
		1	NEEDLE BEARING (SCE1412)	59	50763	4	15T PLANET GEAR	129	44101	1	COTTER PIN
		1	LIP SEAL (.875I.D.x1.30.D.x.25)	60	50646	1	67T SPUR GEAR	130	23711	1	SPACER
3	70438	1	CENTER SECTION ASSEMBLY	61	50645	1	21 TOOTH SUN GEAR	131	44134	1	PUCK PLATE
		1	CENTER SECTION	62	50769	1	PLANET THRUST PLATE	132	50865	1	RIB NECK BOLT, 3"
		1	DU BUSHING	63	50764	1	51T RING GEAR	133	44431	8	LUG BOLT 1/2-20
		1	BUSHING	64	50765	1	PLANETARY CARRIER	135	51197	2	SPINDLE CUP
		1	CHECK PLUG ASSEMBLY	65	50647	2	MITER GEAR, DIFF. (SPLINED)	136	50384	1	EXTENSION SPRING
		1	NO BLEED CHECK PLUG ASSEMBLY	66	50648	2	MITER GEAR, DIFF.	137	50862	1	SPRING PIN
4	2003018	1	SPACER	67	50768	1	SHAFT, DIFFERENTIAL	138	50653	1	SCREW, STAP 10-32 X .5
5	9008000-0128	1	SEAL-LIP	68	50767	1	DIFF THRUST PLATE	139	44278	1	WASHER, 7/8OD X .265ID X .125 THK
6	2003016	1	WIRE RETAINING RING	69	50768	2	FLANGE BEARING	141	50884	1	SPRING, BRAKE ARM BIAS
7	2003052	1	RETAINING RING	70	50770	2	WASHER	144	50974	1	O RING, 2.987 ID 0.103 THK
8	2003043	1	BALL BEARING	71	50788	1	WASHER	145	51157	1	SPRING, RELIEF
10	2003087	1	VARIABLE SWASHPLATE	73	50791	2	HEX JAM NUT, 5/8-18	146	9001214-4400	1	BALL
11	50551	1	THRUST BEARING 30 X 52 X 13	74	50771	2	BALL BRG 6205-1	151	50919	1	COMP. SPRING, BRAKE ANTI-DRAG
12	50795	1	INPUT SHAFT	75	50772	2	SEAL 1"ID x 2.0472" x 0.375"	153	9005110-5600	1	PLUG, STRAIGHT THREAD
13	2003017	1	BLOCK THRUST WASHER	76	50825	2	SHAFT, AXLE	157	50977	4	O-RING, 0.070 X 0.239
14	2003014	1	BLOCK SPRING	77	44130	1	WASHER	159	50259	6	SPACER
15	70331	1	10cc CYLINDER BLOCK ASSEMBLY	79	50928	1	SEALANT	160	70488	1	FAN/PULLEY ASS'Y KIT
		1	10cc CYLINDER BLOCK	80	50868	9	TORX HEAD SCREW, 5/16-18			1	PULLEY
		5	10cc PISTON	81	44752	2	NEEDLE BEARING (SCE1412)			3	SCREW 1/4-20 X 2
		5	10cc PISTON SPRING	82	50777	2	WASHER			1	JAM NUT
		5	PISTON SEAT WASHER	83	50775	1	RETAINING RING			3	NUT, 1/4-20
21	70082	1	21cc CYLINDER BLOCK ASSEMBLY	84	50773	1	LIP SEAL (.875I.D.x1.30.D.x.25)			6	SPACER
		1	21cc CYLINDER BLOCK	85	50779	1	BRAKE DISK			1	KIT, SEAL
		7	PISTON SEAT WASHER	86	50132	1	WASHER .5 X 1.0 X .03			1	SEAL-LIP
		7	21cc PISTON	87	50836	1	WASHER			1	SEAL-LIP
		7	21cc PISTON SPRING	88	50837	1	CAPSCREW, 5/16-24X1.5			1	SEAL-LIP
24	50662	1	OUTPUT (MOTOR) SHAFT	89	44147	1	BEARING			1	O-RING
25	50552	1	THRUST BEARING 42 X 68 X 16	90	51200	1	SPACER, LOCATING			2	SEAL 1" ID X 2.0472" X .375"
26	51260	1	CONTROL ARM	92	50870	1	COUNTERSUNK SCREW			1	LIP SEAL (.875 I.D X 1.3 O.D X.25)
27	50774	1	SPACER	95	50108	1	HEX LOCK NUT 5/16-24			1	O-RING, .070X.239
28	50661	1	16T PINION GEAR	96	50866	1	SLEEVE BEARING			2	SCREW O-RING
29	50975	2	CAPSCREW, M5 X 1-25	97		122oz	20W-50 OIL			1	KIT, O-RING, MANIFOLD
30	2000015	1	SLOT GUIDE	103	50302	1	PULLEY				
31	50807	1	TRUNNION ARM	104	50307	1	FAN				
32	2003009	1	TRUNNION BUSHING	106	50850	1	SPACER, TRUNNION				
33	9008000-0126	1	LIP SEAL	107	44300	3	SCREW 1/4-20 X 2				
34	51127	1	RETURN ARM	110	70110	1	FITTING-O RING ASS'Y				
35	51183	1	BRACKET, DAMPER			1	PLASTIC HOSE FITTING				
36	50426	1	5/16-24 STUD			1	O-RING				
38	2003554	1	BYPASS PLATE	111	70109	1	CAP VENT ASS'Y				
39	2003555	1	BYPASS ACTUATOR			1	PLASTIC VENT				
40	45074	1	LIP SEAL			1	CAP-VENT				
41	50270	1	BYPASS ARM	115	44133	1	JAM NUT				
42	44870	1	RETAINING RING	116	50859	2	RETAINING RING				
43	50002	2	PIN	117	9004800-2506	2	STD HDLS PIN				

Hydro-Gear

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