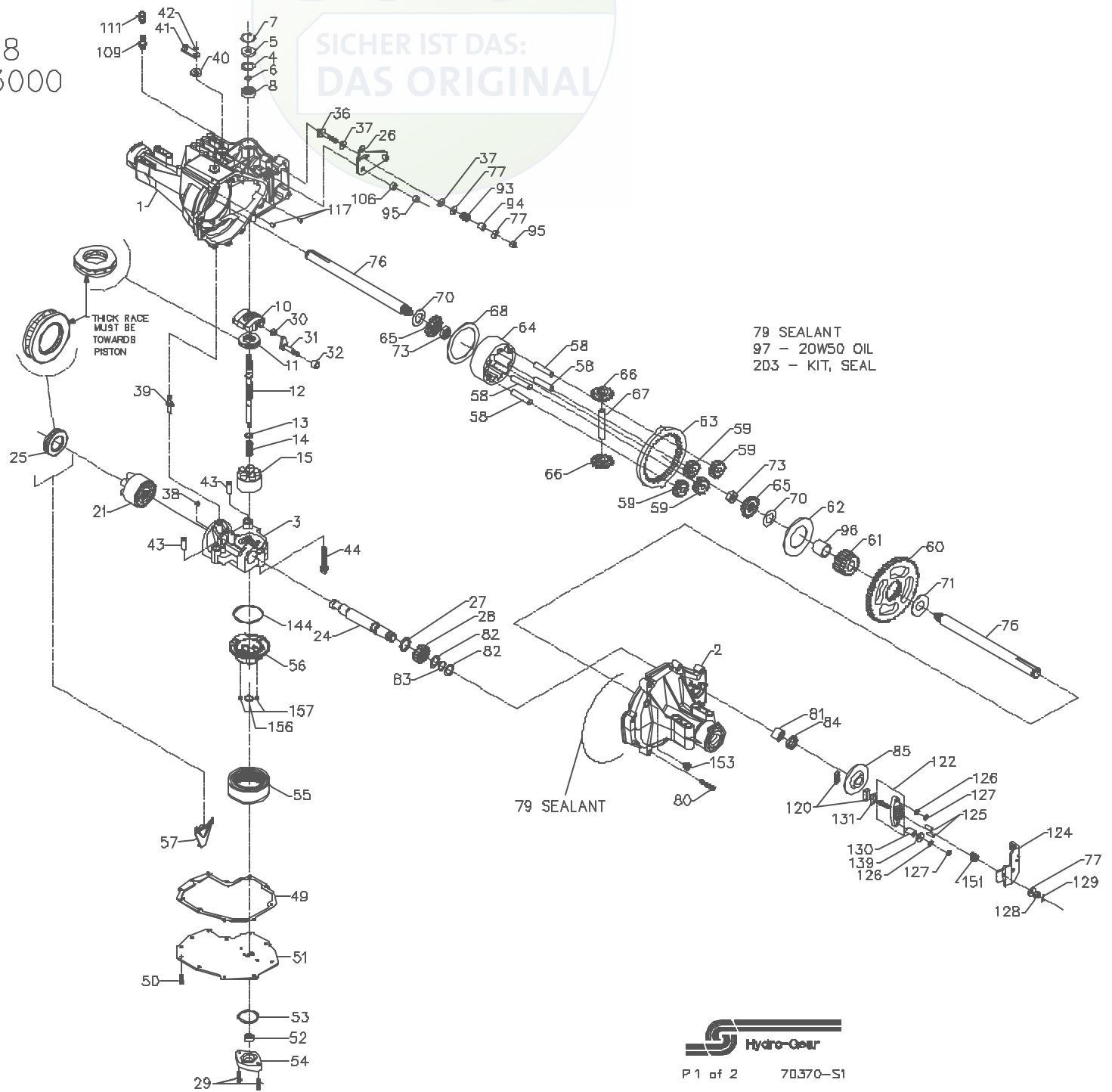


163508
315-3000



79 SEALANT
97 - 20W50 OIL
203 - KIT, SEAL

163508
315-3000

ITEM #	PART #	QTY	DESCRIPTION		
1	70297	1	MAIN HOUSING ASSEMBLY		
		1	MAIN HOUSING		
		1	LIP SEAL		
		1	FLANGE BEARING		
		1	BALL BRG 6205-1		
		1	SEAL 1"ID x 2.0472" x 0.375"		
		1	RETAINING RING		
		2	70298	1	R.H. HOUSING ASSEMBLY
				1	R.H. HOUSING
				1	FLANGE BEARING
				1	BALL BRG 6205-1
				1	SEAL 1"ID x 2.0472" x 0.375"
				1	RETAINING RING
				2	O RING
				1	RIB NECK BOLT, 2"
1	RIB NECK BOLT, 3"				
3	70362			1	CENTER SECTION ASSEMBLY
				1	CENTER SECTION
				1	DU BUSHING
				1	BUSHING
				1	NO BLEED CHECK PLUG ASSEMBLY
				1	0.044 BLEED CHECK PLUG ASSEMBLY
		1	SCREW		
		1	PLATE, RELIEF		
		1	BALL		
		1	CHARGE RELIEF SPRING		
		1	SPACER		
		1	SEAL-LIP		
		1	WIRE RETAINING RING		
		1	RETAINING RING		
		4	2003018	1	BALL BEARING
1	VARIABLE SWASHPLATE				
1	THRUST BEARING 30 X 52 X 13				
1	INPUT SHAFT				
1	BLOCK THRUST WASHER				
1	BLOCK SPRING				
1	10cc CYLINDER BLOCK ASSEMBLY				
1	10cc CYLINDER BLOCK				
5	10cc PISTON				
5	10cc PISTON SPRING				
5	PISTON SEAT WASHER				
21	70082			1	21cc CYLINDER BLOCK ASSEMBLY
				1	21cc CYLINDER BLOCK
				7	PISTON SEAT WASHER
				7	21cc PISTON
		7	21cc PISTON SPRING		
		1	OUTPUT (MOTOR) SHAFT		
		1	THRUST BEARING 42 X 68 X 16		
		1	CONTROL ARM		
		1	SPACER		
		1	16T PINION GEAR		
		2	CAPSCREW, M6 X 1-22		
		1	SLOT GUIDE		
		1	TRUNNION ARM		
		1	TRUNNION BUSHING		
		1	5/16-24 STUD		
2	PUCK, FRICTION				
1	BYPASS PLATE				
1	BYPASS ACTUATOR				

ITEM #	PART #	QTY	DESCRIPTION
40	45074	1	LIP SEAL
41	50270	1	BYPASS ARM
42	44870	1	RETAINING RING
43	50002	2	PIN
44	50016	3	SCREW
49	50783	1	GASKET, LOWER
50	50437	11	SCREW-SELF TAPPING
51	50972	1	LOWER COVER
52	50273	1	GEROTOR ASSEMBLY
53	9004101-1340	1	O-RING
54	50260	1	GEROTOR COVER
55	50957	1	FILTER
56	50958	1	CHARGE MANIFOLD
57	50796	1	RETAINER, MOTOR BEARING
58	50776	4	PIN, CARRIER
59	50763	4	15T PLANET GEAR
60	50646	1	67T SPUR GEAR
61	50845	1	21 TOOTH SUN GEAR
62	50789	1	PLANET THRUST PLATE
63	50764	1	51T RING GEAR
64	50785	1	PLANETARY CARRIER
65	50647	2	MITER GEAR, DIFF. (SPLINED)
66	50848	2	MITER GEAR, DIFF.
67	50766	1	SHAFT, DIFFERENTIAL
68	50787	1	DIFF. THRUST PLATE
70	50770	2	WASHER
71	50788	1	WASHER
73	50791	2	HEX JAM NUT, 5/8-18
76	50863	2	SHAFT, AXLE
77	44130	3	WASHER
79	50928	1	SEALANT
80	50868	9	TORX HEAD SCREW, 5/16-18
81	44752	1	NEEDLE BEARING (SC1412)
82	50777	2	WASHER
83	50775	1	RETAINING RING
84	50773	1	LIP SEAL (875I D x1.30.D x.25)
85	50779	1	BRAKE DISK
96	50866	1	SLEEVE BEARING
93	50277	1	SPRING, FRICTION PACK
94	50278	1	SPACER, FRICTION PACK
95	50108	2	HEX LOCK NUT 5/16-24
97		122oz	20W-50 OIL
106	50850	1	SPACER, TRUNNION
109	70110	1	FITTING-O RING ASSEMBLY
111	70109	1	CAP-VENT ASSEMBLY
117	9004800-2506	2	STD HDLS PIN
120	44132	2	PUCK, BRAKE
122	70633	1	BRAKE YOKE
124	50916	1	ARM, BRAKE

ITEM #	PART #	QTY	DESCRIPTION
125	44127	2	PINS, BRAKE
126	43177	2	LOCKWASHER, 1/4"
127	43178	2	NUT, 1/4-20
128	44142	1	NUT, CASTLE
129	44101	1	COTTER PIN
130	23711	1	SPACER
131	44134	1	PUCK PLATE
139	44278	1	WASHER, 7/80D X .265ID X .125 THK
144	50974	1	O RING, 2.864 ID 0.070 THK
151	50919	1	COMP SPRING, BRAKE ANTI-DRAG
153	9005110-5600	1	PLUG, STRAIGHT THREAD
156	50876	1	MANIFOLD O-RING
157	50877	2	SCREW O-RING
203	70492	1	KIT, SEAL