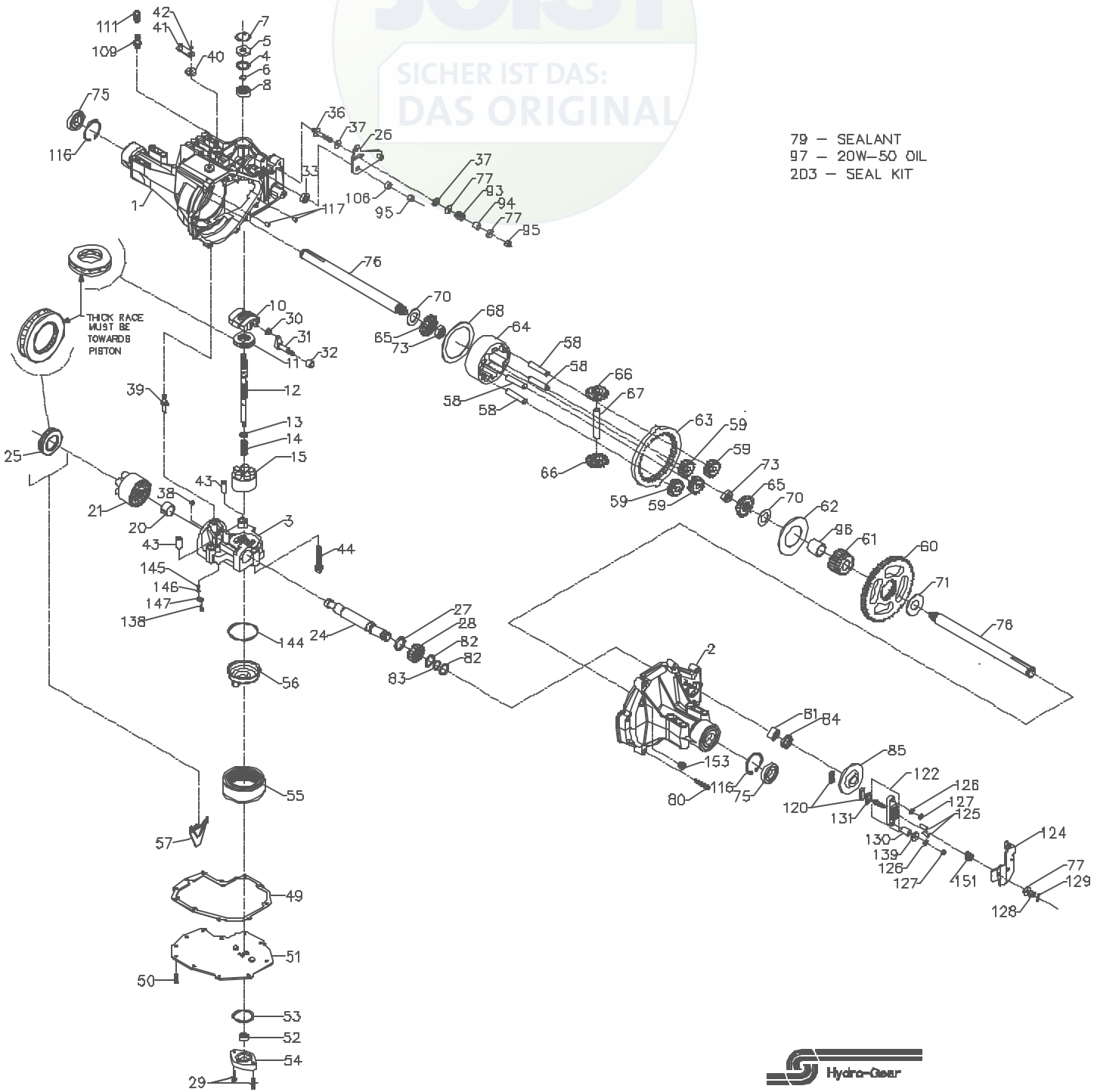


157981  
314-3000



157981  
314-3000

ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION
1	70297	1	MAIN HOUSING ASSEMBLY	30	2000015	1	SLOT GUIDE	106	50850	1	SPACER, TRUNNION
		1	MAIN HOUSING	31	50807	1	TRUNNION ARM	109	70110	1	FITTING-O RING ASSEMBLY
		1	LIP SEAL	32	2003009	1	TRUNNION BUSHING	111	70109	1	CAP-VENT ASSEMBLY
		1	FLANGE BEARING	33	9008000-0128	1	LIP SEAL	116	50859	2	RETAINING RING
		1	BALL BRG 6205-1	36	50284	1	5/16-24 STJD	117	9004800-2506	2	STD HDLS PIN
		1	SEAL 1" ID x 2.0472" x 0.375"	37	50281	2	PUCK, FRICTION	120	44132	2	PUCK, BRAKE
		1	RETAINING RING	38	2003554	1	BYPASS PLATE	122	70633	1	BRAKE YOKE ASSEMBLY
2	70298	1	R.H. HOUSING ASSEMBLY	39	2003555	1	BYPASS ACTUATOR	124	50916	1	ARM, BRAKE
		1	R.H. HOUSING	40	45074	1	LIP SEAL	125	44127	2	PINS, BRAKE
		1	FLANGE BEARING	42	44870	1	RETAINING RING	126	43177	2	LOCKWASHER, 1/4"
		1	BALL BRG 6205-1	43	50002	2	PIN	127	43178	2	NUT, 1/4-20
		1	SEAL 1" ID x 2.0472" x 0.375"	44	50016	3	SCREW	128	44142	1	NUT, CASTLE
		1	RETAINING RING	49	50783	1	GASKET, LOWER	129	44101	1	COTTER PIN
		2	O RING	50	50437	11	SCREW-SELF TAPPING	130	23711	1	SPACER
		1	RIB NECK BOLT, 2"	51	50785	1	LOWER COVER	131	44134	1	PUCK PLATE
		1	RIB NECK BOLT, 3"	52	50273	1	GEROTOR ASSEMBLY	138	50653	1	SCREW
3	70299	1	CENTER SECTION ASSEMBLY	53	9004101-1340	1	O-RING	139	44278	1	WASHER, 7/80D X .265ID X .125 THK
		1	CENTER SECTION	54	50260	1	GEROTOR COVER	144	50793	1	O RING, 2.864 ID 0.07D THK
		1	DU BUSHING	55	50784	1	FILTER	145	50654	1	CHARGE RELIEF SPRING
		1	BUSHING	56	50786	1	CHARGE MANIFOLD	146	9001214-2500	1	BALL
		2	CHECK PLUG ASSEMBLY	57	50796	1	RETAINER, MOTOR BEARING	147	50651	1	PLATE, RELIEF
		1	SCREW	58	50776	4	PIN, CARRIER	151	50919	1	COMP. SPRING, BRAKE ANTI-DRAG
		1	BALL	59	50763	4	15T PLANET GEAR	153	9005110-5600	1	PLUG, STRAIGHT THREAD
		1	PLATE, RELIEF	60	50646	1	67T SPUR GEAR	203	70492	1	KIT, SEAL
		1	O RING, 0.801 ID X 0.07 THK	61	50645	1	21 TOOTH SUN GEAR				
4	2003018	1	SPACER	62	50769	1	PLANET THRUST PLATE				
5	9008000-0128	1	SEAL-LIP	63	50764	1	51T RING GEAR				
6	2003016	1	WIRE RETAINING RING	64	50765	1	PLANETARY CARRIER				
7	2003052	1	RETAINING RING	65	50647	2	MITER GEAR DIFF. (SPLINED)				
8	2003043	1	BALL BEARING	66	50648	2	MITER GEAR, DIFF.				
10	2003087	1	VARIABLE SWASHPLATE	67	50766	1	SHAFT, DIFFERENTIAL				
11	50551	1	THRUST BEARING 30 X 52 X 13	68	50767	1	DIFF. THRUST PLATE				
12	50795	1	INPUT SHAFT	70	50770	2	WASHER				
13	2003017	1	BLOCK THRUST WASHER	71	50788	1	WASHER				
14	2003014	1	BLOCK SPRING	73	50791	2	HEX JAM NUT, 5/8-18				
15	70331	1	10cc CYLINDER BLOCK ASSEMBLY	75	50772	2	SEAL, 1" ID X 2.0472 X 0.375				
		1	10cc CYLINDER BLOCK	76	50663	2	SHAFT, AXLE				
		5	10cc PISTON	77	44130	3	WASHER				
		5	10cc PISTON SPRING	79	50928	1	GASKET MATERIAL				
		5	PISTON SEAT WASHER	80	50868	8	TORX HEAD SCREW, 5/16-18				
21	70082	1	21cc CYLINDER BLOCK ASSEMBLY	81	44752	1	NEEDLE BEARING (SCE1412)				
		1	21cc CYLINDER BLOCK	82	50777	2	WASHER				
		7	PISTON SEAT WASHER	83	50775	1	RETAINING RING				
		7	21cc PISTON	84	50773	1	LIP SEAL (.875I.D.x1.30.D.x.25)				
		7	21cc PISTON SPRING	85	50779	1	BRAKE DISK				
24	50662	1	OUTPUT (MOTOR) SHAFT	93	50277	1	SPRING, FRICTION PACK				
25	50552	1	THRUST BEARING 42 X 68 X 16	94	50278	1	SPACER, FRICTION PACK				
26	50857	1	CONTROL ARM	95	50108	2	HEX LOCK NUT 5/16-24				
27	50774	1	SPACER	97		2	20W-50 OIL				
28	50661	1	16T PINION GEAR								
29	50940	2	CAPSCREW, M6 X 1-22								

