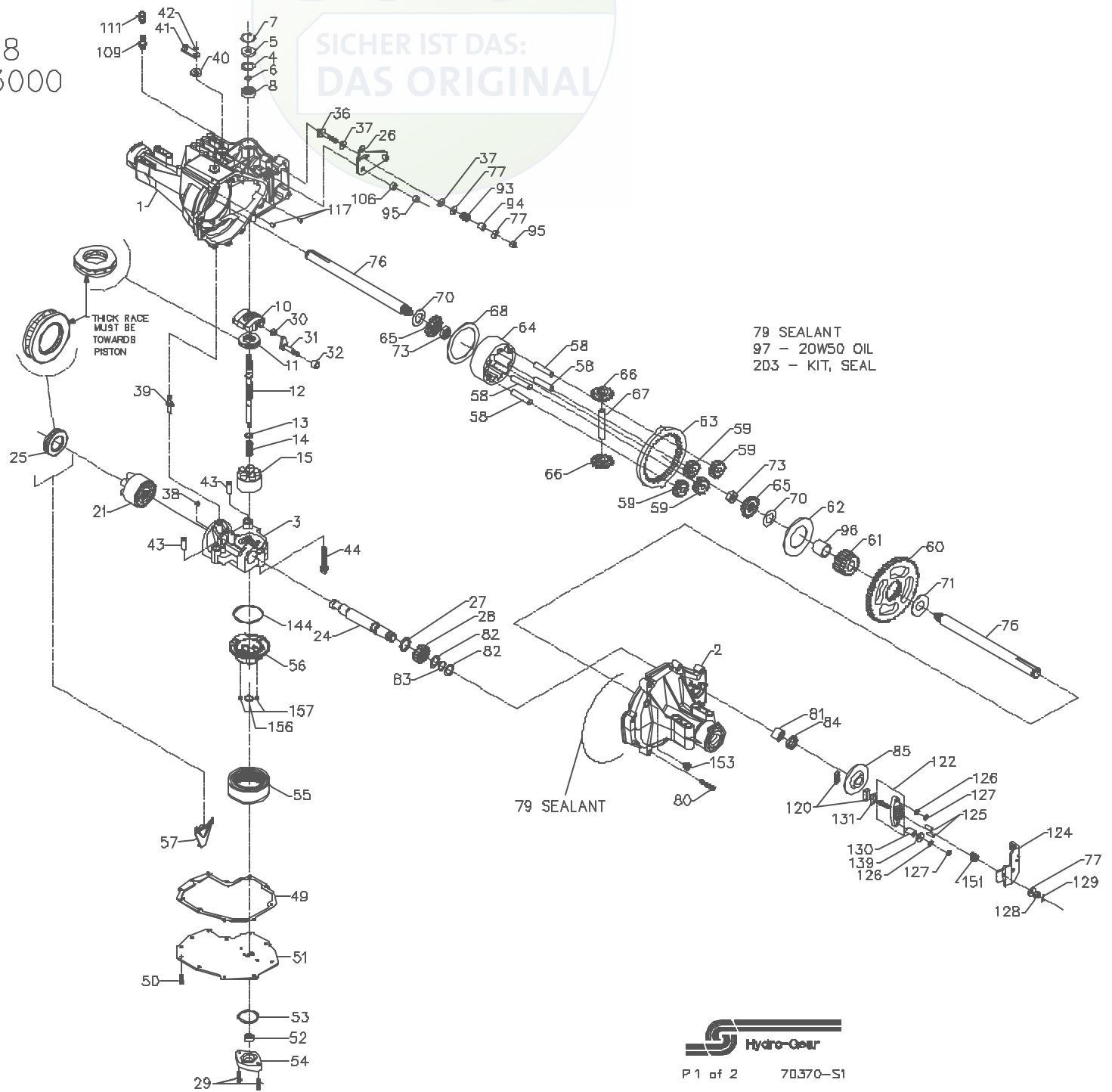


163508  
315-3000



79 SEALANT  
97 - 20W50 OIL  
203 - KIT, SEAL

163508  
315-3000

ITEM #	PART #	QTY	DESCRIPTION
1	70297	1	MAIN HOUSING ASSEMBLY
		1	MAIN HOUSING
		1	LIP SEAL
		1	FLANGE BEARING
		1	BALL BRG 6205-1
		1	SEAL 1"ID x 2.0472" x 0.375"
		1	RETAINING RING
2	70298	1	R.H. HOUSING ASSEMBLY
		1	R.H. HOUSING
		1	FLANGE BEARING
		1	BALL BRG 6205-1
		1	SEAL 1"ID x 2.0472" x 0.375"
		1	RETAINING RING
		2	O RING
		1	RIB NECK BOLT, 2"
		1	RIB NECK BOLT, 3"
3	70362	1	CENTER SECTION ASSEMBLY
		1	CENTER SECTION
		1	DU BUSHING
		1	BUSHING
		1	NO BLEED CHECK PLUG ASSEMBLY
		1	0.044 BLEED CHECK PLUG ASSEMBLY
		1	SCREW
		1	PLATE, RELIEF
		1	BALL
		1	CHARGE RELIEF SPRING
		1	SPACER
4	2003018	1	SEAL-LIP
5	9008000-0128	1	WIRE RETAINING RING
6	2003016	1	RETAINING RING
7	2003052	1	RETAINING RING
8	2003043	1	BALL BEARING
10	2003087	1	VARIABLE SWASHPLATE
11	50551	1	THRUST BEARING 30 X 52 X 13
12	50795	1	INPUT SHAFT
13	2003017	1	BLOCK THRUST WASHER
14	2003014	1	BLOCK SPRING
15	70331	1	10cc CYLINDER BLOCK ASSEMBLY
		1	10cc CYLINDER BLOCK
		5	10cc PISTON
		5	10cc PISTON SPRING
		5	PISTON SEAT WASHER
21	70082	1	21cc CYLINDER BLOCK ASSEMBLY
		1	21cc CYLINDER BLOCK
		7	PISTON SEAT WASHER
		7	21cc PISTON
		7	21cc PISTON SPRING
24	50662	1	OUTPUT (MOTOR) SHAFT
25	50552	1	THRUST BEARING 42 X 68 X 16
26	50857	1	CONTROL ARM
27	50774	1	SPACER
28	50661	1	16T PINION GEAR
29	50975	2	CAPSCREW, M6 X 1-22
30	2000015	1	SLOT GUIDE
31	50807	1	TRUNNION ARM
32	2003009	1	TRUNNION BUSHING
38	50284	1	5/16-24 STUD
37	50281	2	PUCK, FRICTION
38	2003554	1	BYPASS PLATE
39	2003555	1	BYPASS ACTUATOR

ITEM #	PART #	QTY	DESCRIPTION
40	45074	1	LIP SEAL
41	50270	1	BYPASS ARM
42	44870	1	RETAINING RING
43	50002	2	PIN
44	50016	3	SCREW
49	50783	1	GASKET, LOWER
50	50437	11	SCREW-SELF TAPPING
51	50972	1	LOWER COVER
52	50273	1	GEROTOR ASSEMBLY
53	9004101-1340	1	O-RING
54	50260	1	GEROTOR COVER
55	50957	1	FILTER
56	50958	1	CHARGE MANIFOLD
57	50796	1	RETAINER, MOTOR BEARING
58	50776	4	PIN, CARRIER
59	50763	4	15T PLANET GEAR
60	50646	1	67T SPUR GEAR
61	50845	1	21 TOOTH SUN GEAR
62	50789	1	PLANET THRUST PLATE
63	50764	1	51T RING GEAR
64	50785	1	PLANETARY CARRIER
65	50647	2	MITER GEAR, DIFF. (SPLINED)
66	50848	2	MITER GEAR, DIFF.
67	50766	1	SHAFT, DIFFERENTIAL
68	50787	1	DIFF. THRUST PLATE
70	50770	2	WASHER
71	50788	1	WASHER
73	50791	2	HEX JAM NUT, 5/8-18
76	50863	2	SHAFT, AXLE
77	44130	3	WASHER
79	50928	1	SEALANT
80	50868	9	TORX HEAD SCREW, 5/16-18
81	44752	1	NEEDLE BEARING (SC1412)
82	50777	2	WASHER
83	50775	1	RETAINING RING
84	50773	1	LIP SEAL (.875I.D x 1.30.O.D x .25)
85	50779	1	BRAKE DISK
96	50866	1	SLEEVE BEARING
93	50277	1	SPRING, FRICTION PACK
94	50278	1	SPACER, FRICTION PACK
95	50108	2	HEX LOCK NUT 5/16-24
97		122oz	20W-50 OIL
106	50850	1	SPACER, TRUNNION
109	70110	1	FITTING-O RING ASSEMBLY
111	70109	1	CAP-VENT ASSEMBLY
117	9004800-2506	2	STD HDLS PIN
120	44132	2	PUCK, BRAKE
122	70633	1	BRAKE YOKE
124	50916	1	ARM, BRAKE

ITEM #	PART #	QTY	DESCRIPTION
125	44127	2	PINS, BRAKE
126	43177	2	LOCKWASHER, 1/4"
127	43178	2	NUT, 1/4-20
128	44142	1	NUT, CASTLE
129	44101	1	COTTER PIN
130	23711	1	SPACER
131	44134	1	PUCK PLATE
139	44278	1	WASHER, 7/80D X .265ID X .125 THK
144	50974	1	O RING, 2.864 ID 0.070 THK
151	50919	1	COMP SPRING, BRAKE ANTI-DRAG
153	9005110-5600	1	PLUG, STRAIGHT THREAD
156	50876	1	MANIFOLD O-RING
157	50877	2	SCREW O-RING
203	70492	1	KIT, SEAL